

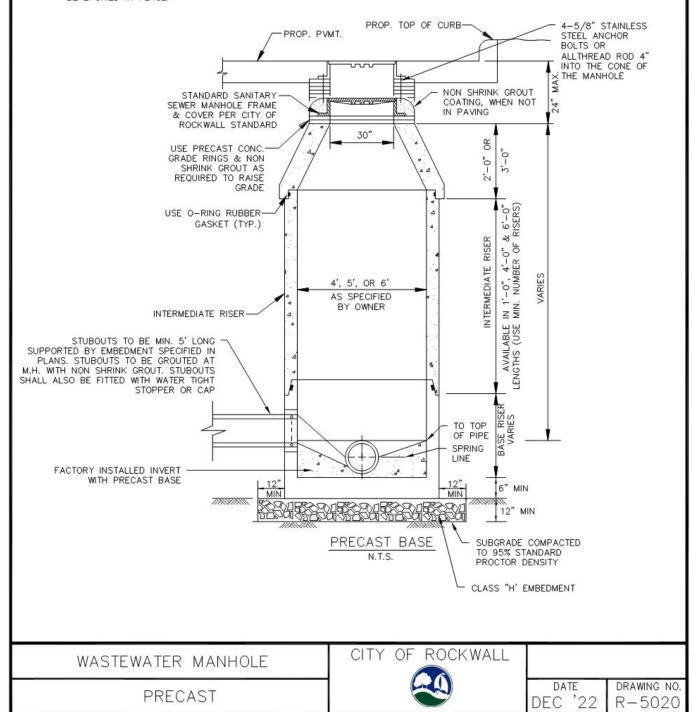
NOTES:

- FIRST MAIN LINE JOINT TO BE A MIN. OF 5' LONG. IF FALSE M.H. ARE REQUIRED, THEY SHALL BE CONSTRUCTED, INSTALLED AND REMOVED PER STD. DWG. NO. 5100.
- M.H.'S LOCATED OUTSIDE OF PAVING SHALL BE CONSTRUCTED WITH A CONCRETE MOW STRIP
- PER STD. DWG. NO. R-7005.

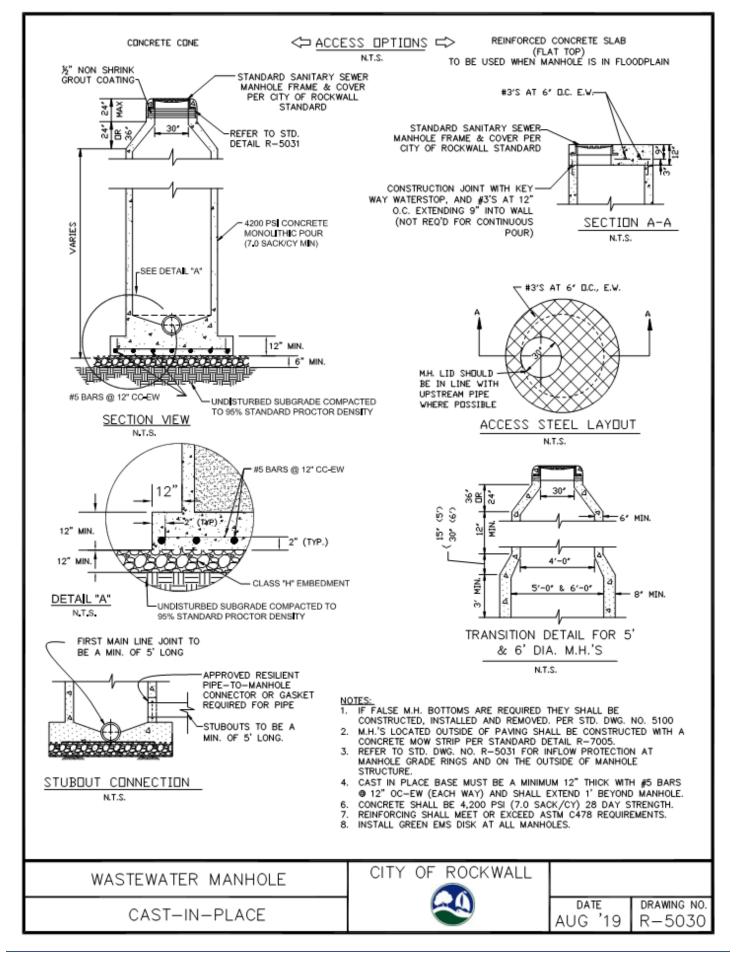
 REFER TO STD. DWG. NO. R-5031 FOR INFLOW PROTECTION AT MANHOLE GRADE RINGS, MANHOLE JOINTS AND ON OUTSIDE OF STRUCTURE.

 REFER TO STD. DWG. NO. R-5032 FOR CORROSION PROTECTION.
- CONCRETE SHALL BE 4,200 PSI (7.0 SACK/CY) 28 DAY STRENGTH. REINFORCING SHALL MEET OR EXCEED ASTM C478 REQUIREMENTS. INSTALL GREEN EMS DISK AT ALL MANHOLES.

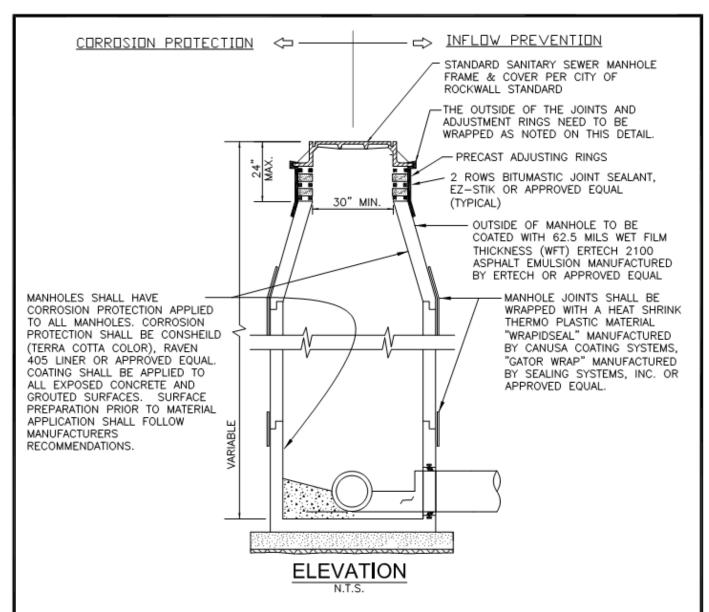
- LIP TO BE PRECAST.
- 10. INSTALL A MINIMUM OF FOUR (4) 5/8 STAINLESS STEEL ANCHOR BOLTS OR ALLTHREAD ROD 4-INCHES INTO THE CONE OF THE MANHOLE TO HOLD THE RING AND COVER. ALLTHREAD MUST











INFLOW PREVENTION NOTES:

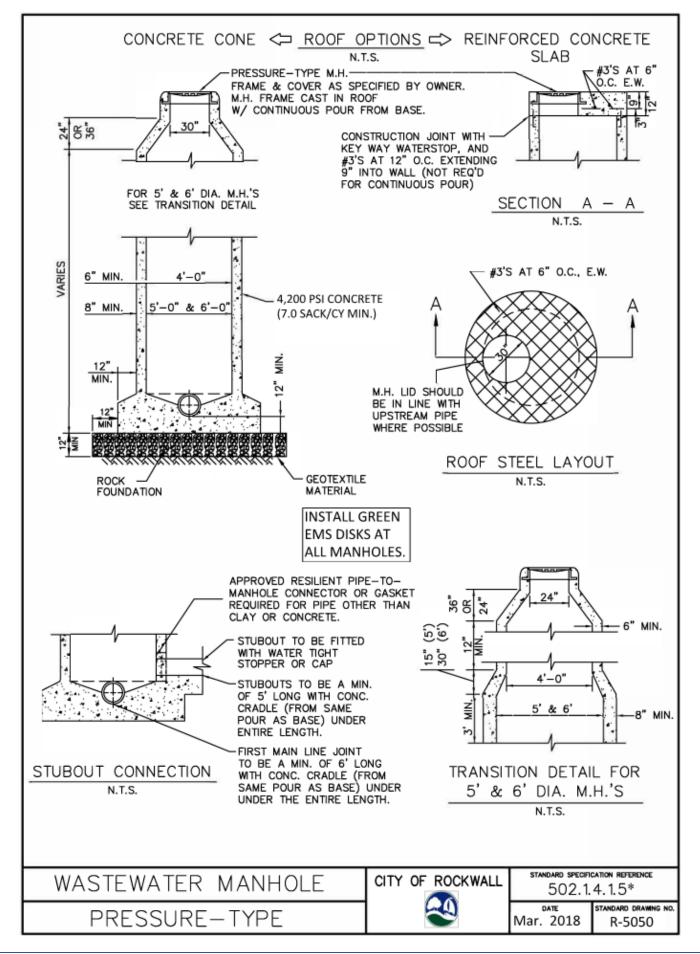
1. REQUIRED ON ALL SANITARY SEWER MANHOLES AND LIFT STATION WET WELLS AND VALVE VAULTS.

CORROSION PREVENTION NOTES:

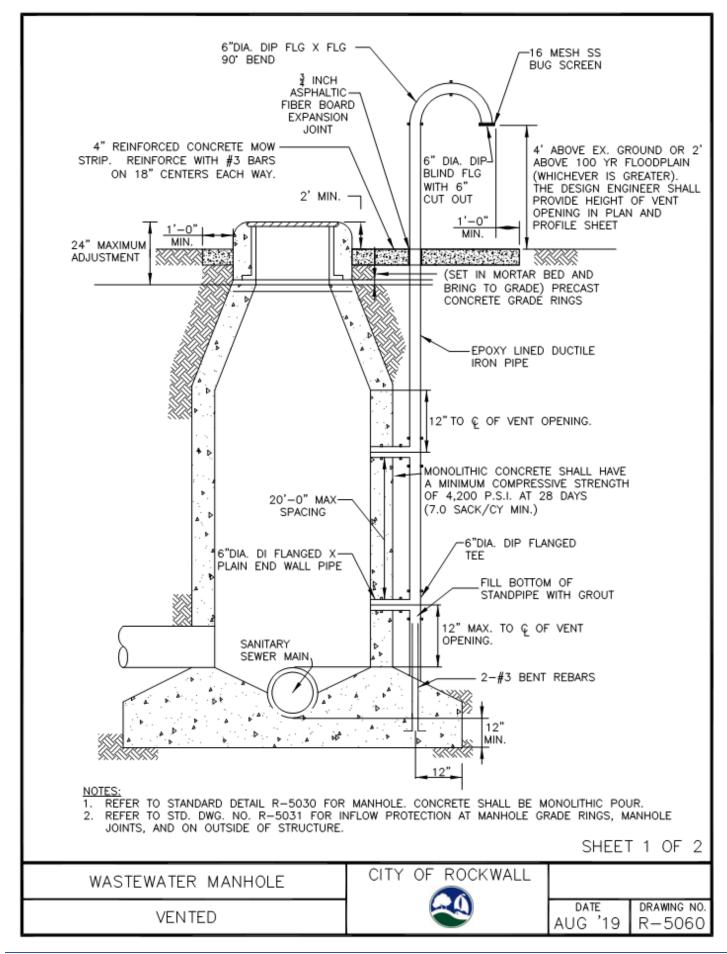
- 1. TO CORROSION PROTECTIVE COATING PROCESS, PRESSURE WASH AND CLEAN STRUCTURE. FILL BUG HOLES, JOINTS, HONEYCOMBS AND AROUND PIPE PENETRATIONS WITH A CEMENTITOUS REPAIR MATERIAL (CRM) AS NEEDED. USE STRONG SEAL MS2C MANUFACTURED BY THE STRONG COMPANY, INC. OR APPROVED EQUAL. THEN APPLY A MINIMUM OF 125 MILS (1/8 INCH) THICKNESS OF A POLYURETHANE COATING MATERIAL (EXISTING MANHOLES REQUIRE A MINIMUM OF 250 MILS THICKNESS OF POLYURETANE COATING MATERIAL). FOR THE POLYURETHANE COATING MATERIAL USE RAVEN 405 LINER OR APPROVED EQUAL.
- ADDITIONAL CLEANING, PREPARATION, AND REPAIR METHODS MAY BE REQUIRED FOR EXISTING MANHOLES
 DEPENDING ON CONDITION ASSESSMENT OF THE MANHOLE. CONTACT ENGINEERING DIVISION FOR
 ADDITIONAL SPECIFICATIONS.
- SPARK TESTING IS REQUIRED FOR COATINGS. COST FOR TESTING IS SUBSIDIARY TO OTHER BID ITEMS. CITY INSPECTOR TO BE PRESENT FOR SPARK TESTING. CONTRACTOR TO PROVIDE WRITTEN SPARK TEST RESULTS TO CITY.
- 4. EXISTING BRICK MANHOLES SHALL BE REPLACED.
- 5. REQUIRED ON ALL WASTEWATER MANHOLES AND LIFT STATION WET WELLS.

WASTEWATER MANHOLE	CITY OF ROCKWALL		
INFLOW PREVENTION & CORROSION PROTECTION		AUG '19	R-5031

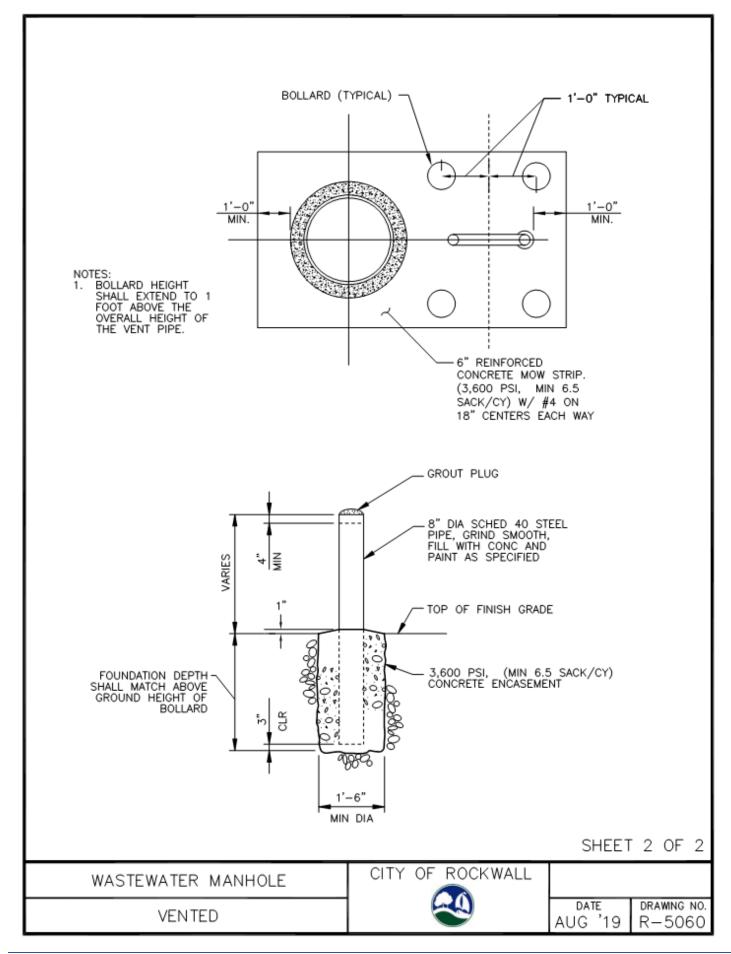




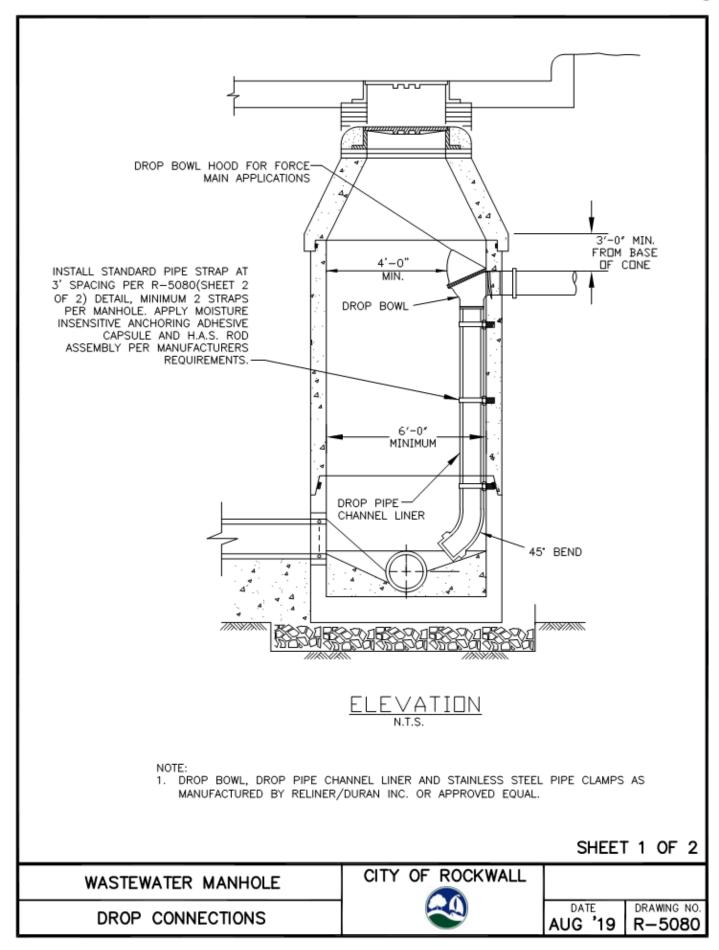














HVA ADHESIVE CAPSULE ANCHOR

- DRILL HOLES WITH ANSI 8212.15 MATCHED TOLERANCE CARBIDE TIPPED DRILL BITS WITH DRILL IN ROTO-HAMMER MODE OR USE A MATCHED TOLERANCE DIAMOND CORE DRILL BIT OF DIAMETER SPECIFIED BY HILTI.
- DRILLED HOLE SPECIFICATIONS (DIAMETER & DEPTH) SHALL COMPLY WITH HILTI SPECIFICATION OR ICC ESR 1562.
- ALLOWABLE LOADS MAY BE INCREASED BY 33-1/3% FOR SHORT-TERM WIND OR SEISMIC LOAD RESISTANCE IAW ICC ESR 1682 UNLESS NOT PERMITTED BY THE APPLICABLE BUILDING CODE.
- WHEN CONDUCTED, PROOF TEST ANCHORS IN THE FIELD TO 150-200% OF HILTI PUBLISHED ALLOWABLE TENSION LOAD UNLESS NOTED OTHERWISE IN A PROOF TEST LOAD TABLE. TORQUE TESTING IS NOT PERMITTED.

 ANCHORS SHALL BE TIGHTENED WITH A CALIBRATED TORQUE WRENCH, USE OF AN IMPACT WRENCH IS NOT PERMITTED.
- CONTACT HILTI TECHNICAL SUPPORT AT 1-800-879-8000 FOR INSTALLATION INSTRUCTIONS IN SUBMERGED WATER CONDITIONS.
- CONTACT HILTI TECHNICAL SUPPORT AT 1-800-879-8000 FOR ADDITIONAL ASSISTANCE WITH HVA ADHESIVE ANCHOR INSTALLATIONS.
- INSTALLATION INSTRUCTIONS:
- FOR HVA ADHESIVE CAPSULES WITH H.A.S. THREADED RODS:
- DRILL ANCHOR HOLE WITH A CARBIDE BIT (SEE NOTE 1 ABOVE), TO SPECIFIED EMBEDMENT DEPTH. CLEAN HOLE WITH COMPRESSED AIR OR BLOW OUT PUMP. INSERT NOZZLE TO BOTTOM OF HOLE.
- IF USING MATCHED TOLERANCE CORE BIT, REMOVE STANDING WATER FROM HOLE.
- INSERT APPROPRIATE HVU CAPSULE INTO HOLE WITH POINTED END FIRST. CAPSULE LENGTH IS LONGER THAN STANDARD EMBEDMENT AND WILL PROTRUDE FROM HOLE, DO NOT CUT OFF ANY PART OF THE HVU CAPSULE.
- THREAD NUT ONTO ROD.
- PLACE A WASHER ON FIRST NUT AND THREAD BLACK SETTING NUT DOWN ON WASHER.
- TIGHTEN NUTS TOGETHER SO THAT BLACK SETTING WASHER IS AT TOP OF ROD.
- INSERT SQUARE DRIVE SHAFT INTO HAMMER DRILL AND ATTACH PROPER IMPACT SOCKET.
 WITH HAMMER DRILL ON ROTARY HAMMER, ENGAGE TOP NUT OF HAS ROD ASSEMBLY AND ROTOHAMMER ROD THROUGH CAPSULE(S) INTO THE HOLE. STOP DRILL ROTATION IMMEDIATELY UPON REACHING BOTTOM OF HOLE.
- 10. DO NOT DISTURB OR LOAD ANCHOR BEFORE CURING TIME ELAPSES.

HVA INSTALLATION SPECIFICATION TABLE FOR H.A.S. RODS

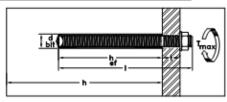
TOTAL TRANSPORT OF EAST SOUTH TRANSPORT									
DETAILS HAS Rod Size		ln.	3/8	1/2	5/8	3/4	7/8	1	1=1/4
d bit nominal bit dameter		n,	15/32	9/16	11/16	7/8	1	1-1/8	1-3/8
h std. depth of embed. capsule length		ln.	3-1/2	4-1/4	5	6-5/8	6-5/8	8-1/4	12
t : max. thickness fastened		in.	1	1-1/2	1-3/4	2	2-1/4	2-1/2	2-3/4
t max tightening max torque	All Held Rods	fHb	18	30	75	150	175	235	400
material thickness	h ef≕h nom	In.	5-1/4	6-3/8	7-1/2	10	10	12-3/8	18
	h ef≠hnom	In.	1.0h + ef 2	1.0h + ef 2.1/4	1.0h + ef 3				
Recommended H∎I Rotary Hammer Dr■		TE-5,15, 18M,25	TE-18M,25	5,55,76	TE-55	i, 76	TE	-76	

For St 1 Inch - 25.4mm, 1ft-lb = 1.4 Nm Curing Time Table (Approximate)

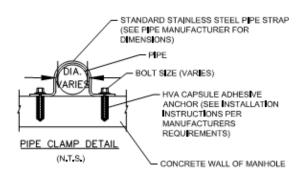
Approx. Curling Time	Base Material Temperature		
20 Minutes	ABOVE 68" F/20"C		
30 Minutes	50° F/10° C		
1 Hour	32" F/0" C		
5 Hour	23° F.45° C		

INSTALLATION INSTRUCTIONS:

- SET THE DRILL DEPTH GAUGE AND DRILL A HOLE TO THE REQUIRED HOLE DEPTH. IMPORTANT: CLEAN OUT DUST AND DEBRIS. USE COMPRESSED AIR OR VACUUM AT BOTTOM OF THE HOLE. WHEN USING THE HILTI MATCHED TOLERANCE DIAMOND CORE BIT, IMMEDIATELY REMOVE STANDING WATER.
- INSERT APPROPIATE DIAMETER HVU ADHESIVE CAPSULE INTO PRE-DRILLED HOLE IN BASE MATERIAL. NOTE: THE BEST METHOD FOR SETTING MULTIPLE CAPSULES IS TO CRUSH THE FIRST CAPSULES(S) INTO THE HOLE AND THEN INSERT THE NEXT CAPSULE. DO NOT CUT OFF CAPSULES PARTIALLY PROTRUDING FROM THE HOLE.
- CAPSULE LENGTH IS LONGER THAN STANDARD EMBED, DEPTH AND WILL PROTRUDE FROM THE HOLE.
- THREAD A H.A.S. NUT ON THE H.A.S. ROD. PLACE A WASHER ON TOP OF THE FIRST NUT AND THEN THREAD A BLACK SETTING NUT DOWN ON TOP OF THE WASHER. TIGHTEN THE TWO NUTS TOGETHER "LOCKING" THE WASHER. BETWEEN THEM. THE TOP NUT SHOULD BE FLUSH WITH THE TOP OF THE ROD.
- INSERT A SQUARE DRIVE SHAFT INTO THE HAMMER DRILL AND ATTACH THE PROPER IMPACT SOCKET. AT THE ROTARY HAMMER DRILL SETTING, ENGAGE THE TOP NUT OF THE HAS ROD ASSEMBLY WITH THE SOCKET AND DRIVE THE ROD DOWN THROUGH THE CAPSULE(S). STOP DRILL ROTATION IMMEDIATELY UPON REACHING BOTTOM OF HOLE.
- DO NOT DISTURB OR LOAD THE SET ANCHOR BEFORE THE SPECIFIED CURING TIME ELPASES.



HILTI HVA ADHESIVE CAPSULE ANCHOR



DROP FIXTURE ANCHOR (N.T.S.)

SHEET 2 OF 2

CITY OF ROCKWALL WASTEWATER MANHOLE DATE DRAWING NO. DROP CONNECTIONS AUG '19 R - 5080



